

IOT Based Coal Mine Safety Monitoring and Alerting System

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Abstract - Coal is one in everything about principal imperative fuel sources and is of most extreme significance to a few ventures. It is the chief indispensable local energy asset presented inside the coal mine. It's a perilous and presumably lethal task for the excavators in coal mineshafts as they face a few climate associated issues like intensity, dampness, arrival of unsafe gases. These elements produce a fairly perilous air for representatives to add up thus represents a critical put to their lives in extreme danger. As an approach to diminishing the force of the matter, a model has been fostered that detects the ecological boundaries from very surprising areas inside the mines and sends cautions to the mines control room so that proper activities are taken at whatever point there seems, by all accounts, to be a hazardous situation. Values will be consistently refreshed in the site page through IoT. LoRaWAN is a media access control (MAC) and multi-point convention for huge determination organizations. It allows low jumped up gadgets to talk with web of Things (IoT) applications over semi-permanent far-off associations. The LoRaWAN might be a low-power, wide space organizing (LPWAN) convention upheld LoRa Technology. LoRaWAN is very correct savvy for its streamlining LPWAN for its change, battery capacity, solidness, and practical. In the underground mining, quite possibly diggers tumble down and black out. To resolve this issue, MEMS accelerometer has been utilized.

Index Terms - Coal Mining, Safety Engineering, Internet of Things(IoT),Sensor, LoRaWAN, LPWAN.

I.INTRODUCTION

The course of Underground digging activity for human workers could be a very risky circumstance where the dangers increment with the ascent in separation from the underground. The more drawn out the mine, parcel

recognized is the danger. The security estimates execution is staggeringly poor, especially inside the mine ventures. Coal is an important asset to every country since it has a few applications. The preeminent vital businesses of coal is the development of nuclear energy, concrete, and creation and as a fuel for different applications. The coal mineshafts have different dangerous expectations that embrace outrageous temperature and stickiness, release of harming gases that form hazardous environmental elements for experts working there. a few staff starting their occupations in coal mineshafts or not in any way shape or form leaned to pick such jobs as mining. This makes stacks of difficulties inside the availability of staff for the coal mining exchange. The security of workers working in mine ventures is expanding step by step through advancements. The moderate of development that allows the mine perception procedures to turn into a ton of refined, nonetheless, blasts in underground mine actually occur. The mishaps of catastrophes in coal mineshafts in predominantly as a result of the savage conditions and perilous working circumstances. This makes the need of involving mine checking frameworks at a significant level for coal mineshafts.

It is very debilitating to research every one of the ecological circumstances ceaselessly during a mine physically. This occupation might be easily accomplished with the help of financially feasible remote specialized gadgets used at the ideal situation in coal mineshafts. The projected model purposes less power and affordable sensors used to detect the temperature, dampness and water level in working space. These bold gas level, temperature, water level and stickiness broke down ceaselessly imparts the hazardous situation at the legitimate time for the

security of mine Labourers. The essential point of the proposed framework is to notice the wellbeing boundaries of the excavators and the harmful gas in the coal mining climate. The information from the digger segment is sent to the page through IoT utilizing LoRaWAN innovation, laying out remote correspondence. Furthermore, ready will be shipped off the administrator in the coal mineshaft in the event of any causalities.

II. LITERATURE SURVEY

[1] The created framework utilizes LoRa that give a remote organization up to certain reach, utilizing an another LoRa that get and again retransmit similar information bringing about multiplying the scope of correspondence. Adding Lora repeaters increase the scope of correspondence. In such manner directing sensor information till region where GPRS Packets are accessible and afterward transfer the information to cloud. [2]The proposed framework involves the different sensors to identify the different boundaries for the security of coal excavators including checking the profundity of the minor, tension upon the minor, the temperature, moistness inside the mines, danger gasses level, consuming fire inside the mine and Geophysical area of the diggers inside the mines. A crisis button is likewise positioned to send alert in the event that any dubious mishap happens inside mines.[3] The proposed model tradeoffs of an observing gadget to forestall these mishaps related with stickiness and temperature by fostering a powerful, manageable, and cost-proficient electronic estimation framework utilizing cutting edge correspondence procedures. This paper goes for the gold method for developing a compact gadget utilizing the Internet of Things (IoT) procedure alongside numerous other high-level strategies and administrations, for example, installed information mining, dispersed capacity, and caution administrations at the edge of the organization. [4] The created model involves two areas one to screen the excavator status and another is the all-out checking segment. Lora WAN purposes lower radio frequencies with a more drawn-out range. The Lora WAN is a low-power, wide region organizing (LPWAN) convention in light of LoRa Technology. Lora WAN is profoundly extensive for its upgrading LPWAN for its reach, battery limit, solidness, and cost proficient. In

underground mining, there are different variables because of which excavators tumble down and black out. To conquer this issue, the framework gives an emergency caution to the boss utilizing the LoRaWAN module on the off chance that a singular falls some place by any explanation. [5]The proposed framework utilizes sensors which sense grouping of gases (Methane and carbon monoxide) in the air, gauges the mine temperature and dampness and heartbeat of excavator. Accordingly, it create the alarms, and distinguishes the area of excavators. [6] The created model purposes various sensors which detects the natural boundaries from various areas in the mines and sends cautions to the mines control room so that suitable activities can be taken at whatever point there is by all accounts what is going on. Here Model MCU is utilized as a MQTT distributor for these boundaries detected by the various sensors. This additionally produces a caution for the specialists to clear the spot. This distributed information can likewise be put away in documents for information assortment and enormous information examination with the goal that more effective frameworks can be created to work on the productivity and lessen the endanger of laborers possibly losing their lives. [7] The proposed model utilizes various sensors which detects the different wellbeing related boundaries for example the presence of perilous gas, beat pace of excavator, refreshed temperature/mugginess, careful profundity area and worldwide situating of digger. These all boundaries will be then sent through a Wi-Fi safeguard to a powerful web convention. Along these lines, one might screen all workers working inside the mines and also in the event of catastrophe the existence of digger can be gotten right away.[8] The created model recommends a design of another sort of IOT for coal mineshaft and it's really specialized markers are proposed in view of sensor innovation, joined with Industrial Ethernet, 3G/WIFI remote organizations, remote sensor organizations and different advances.

III. PROPOSED SYSTEM

This checking framework contains a few components like sheets (PIC board, LORA module and USB interfacing board), LCD (Liquid crystal display), different sensors and other small electronic components. This section gives a definite survey of each of this part along with its working guideline.

There are 2 segments: Monitoring and Alerting area. Checking segment has been partitioned into two sections:

Transmitting part and receiving part.

In the sending side of the observing area, 4 sensors have been utilized to detect the various boundaries. Sensors are utilized to screen the situation with the actual boundaries. The sensors are communicated with the Micro-regulator with the LCD and LORA transmitter. POT is utilized to change the splendor of the LCD. LORA transmitter and the LORA recipient is utilized for the remote correspondence between the excavator and the administrator of the control room. Distance for which can be 2 kilometers.

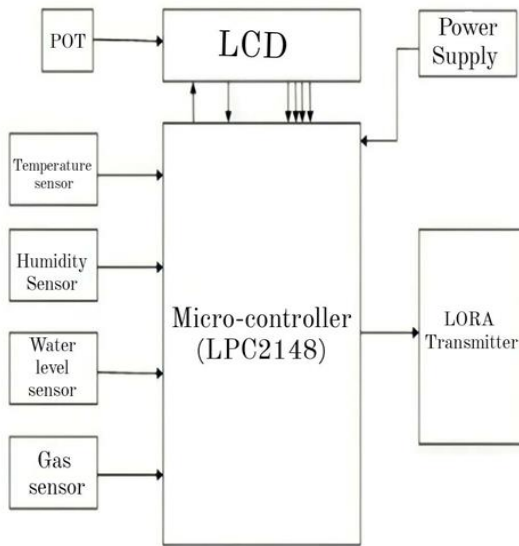


Fig 1: Monitoring section - Transmitter part

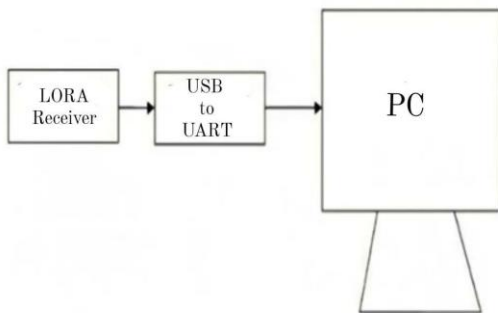


Fig 2: Monitoring section - Receiving part

In this observing segment, upsides of every sensors are detected and are shipped off to micro-controller. Micro-controller sends these qualities to the LCD (which shows the detected qualities) and the LORA transmitter. LORA transmitter sends these qualities to the LORA recipient. LORA recipient sends these

qualities to the PC through USB/UART port. The received information will be consistently transferred to the page through IOT.. The IoT upholds detecting and control from a distance across the ongoing organization structure. IoT board highlighted with GPRS is utilized in the framework for showing the information on the web. The information can likewise be seen in the mobile of the approved individual utilizing the IP address.

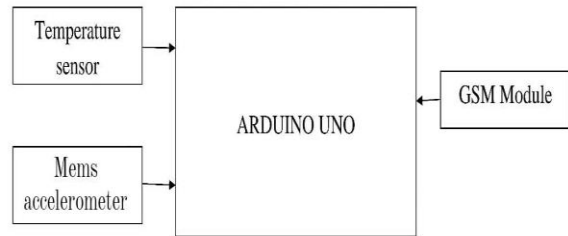


Fig 3: Alerting section

In cautioning segment, the excavator will be furnished with a band which comprises of MEMS accelerometer sensor, GSM module and Arduino uno. An alarm will be shipped off the excavator in the accompanying cases:

- i) If the accelerometer recognizes a fall.
 - ii) If the internal heat level of the excavator builds specific worth.
- The alarm will be shipped off the administrator in the control room utilizing the GSM module.

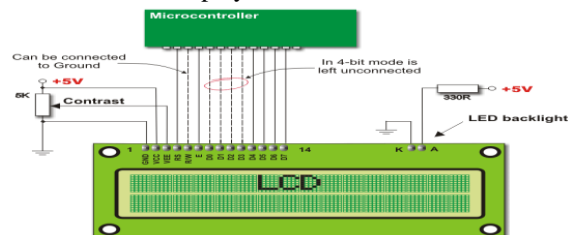
A. MICROCONTROLLER

LPC2148 is the micro-controller used in the proposed system. Micro-controller is used to interface all the sensors and the module.



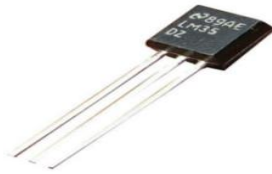
B. LCD

LCD is used to display the sensed values.



C. TEMPRATURE SENSOR

LM35 is the temperature sensor used in the proposed system, which is used to sense temperature inside the coal mines.



D. HUMIDITY SENSOR

HSM-20G is the moistness sensor utilized in the proposed framework, which is utilized to detect stickiness inside the coal mineshaft.



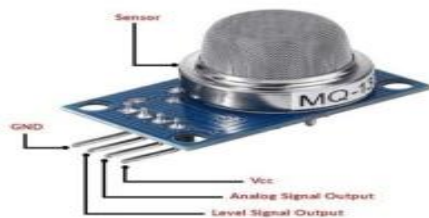
E. WATER LEVEL SENSOR

Magnetic reed is used in the proposed system. If the reed is in top position, water level inside the mine is high. If the reed is in bottom level position, water level is low.



F. GAS SENSOR

MQ4 is used to detect the variation in the concentration of harmful gases.



G. LORAWAN

LoRaWAN characterizes the correspondence convention and framework design for the organization. The LoRa actual layer upholds the long-range correspondence connect. For the correspondence reason, LORA transmitter (inside the mine) and a LORA receiver (mine control room) has been utilized.

H. BODY TEMPERATURE SENSOR

DS18B20 is widely used digital temperature sensor, which is used to measure the body temperature of the miner.



I. GSM MODULE

GSM module is a chip or circuit that is utilized to lay out correspondence among digger and mine administrator.



J. MEMS ACCELEROMETER

MEMS accelerometer are low range and high sensitivity device used for structure monitoring measurement, used to detect the fall of the miner.



K. ARDUINO NANO

Arduino nano is minimal expense, adaptable, and simple to utilize programable open source microcontroller board that can be coordinated into assortment of electronic tasks, used to connect every one of the modules in cautioning segment.

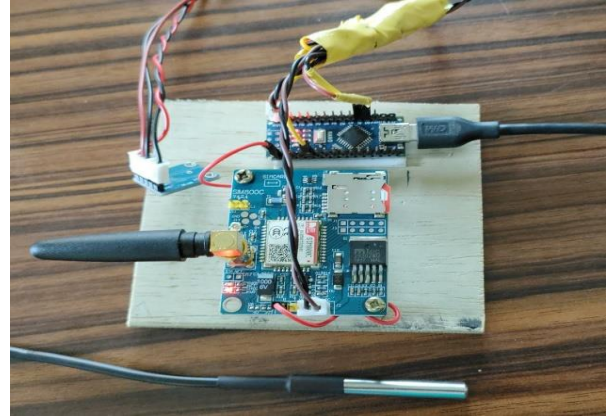


Fig 4.3: Alerting section

IV.EXPECTED RESULTS

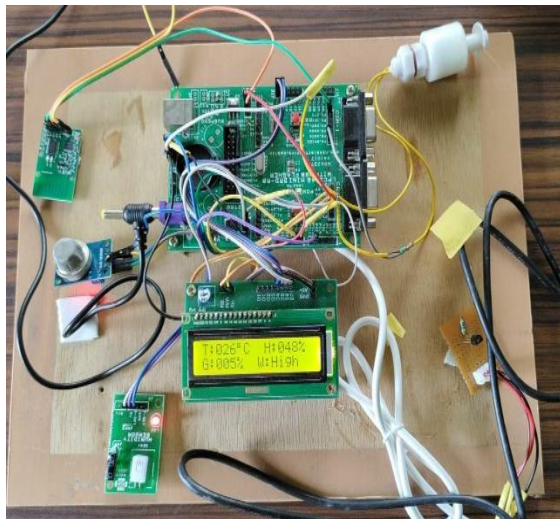


Fig 4.1: Transmitting part - Sensors and LORA transmitted interfaced with the micro-controller

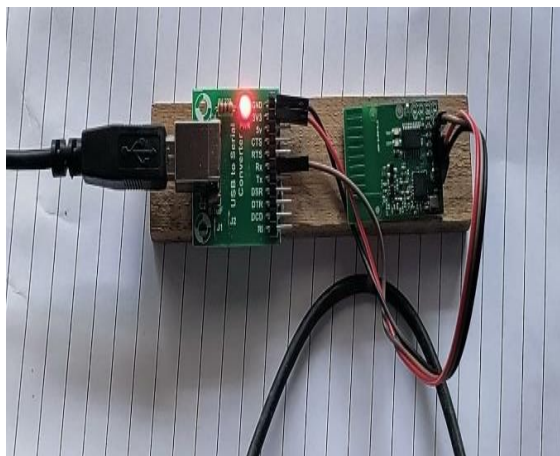


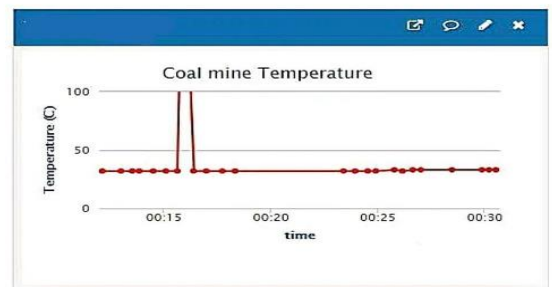
Fig 4.2: Receiving part : Lora receiver

COAL MINING MONITORING SYSTEM

Temp in °C	Humidity in %	Gas in %	Water Level	Date
00028	00050	00000	High	Mon, Jun 20 2022 13:22:43 GMT+0530 (India Standard Time)
00027	00040	00000	High temp	Mon, Jun 20 2022 13:21:59 GMT+0530 (India Standard Time)
00025	00048	00000	High temp	Mon, Jun 20 2022 13:21:22 GMT+0530 (India Standard Time)
00026	00018	00000	Normal	Mon, Jun 20 2022 13:21:17 GMT+0530 (India Standard Time)
00028	00019	00000	Normal	Mon, Jun 20 2022 13:21:14 GMT+0530 (India Standard Time)
00028	00051	00000	Normal	Mon, Jun 20 2022 13:21:10 GMT+0530 (India Standard Time)
00027	00032	00004	Normal temp	Mon, Jun 20 2022 13:21:06 GMT+0530 (India Standard Time)
00000	00000	00000	Normal	Mon, Jun 20 2022 13:21:19 GMT+0530 (India Standard Time)

Fig 4.4: Values as recorded in PC

V.GRAPHS



Graph 1: Temperature v/s Time



Graph 2: Humidity v/s Time



Graph 3: Gas level v/s Time

VI.CONCLUSION

This paper proposes the principal plan for the existence saving measures for the diggers and furthermore the elaborate specialists. The sensors utilized for show of build are general. With utilization of unpretentious sensors, the framework will work with extra exactness continuously. Ongoing natural remaining of underground mines is gathered by the detecting component networks perpetually and it communicates information and is shipped off PC. This will guarantee the wellbeing of diggers who is working underground in each moment of activity. In the event that there's any irksome condition is known, it cautions the administrator inside the room. It screens the significant time values during an efficient presentation. The thoughts of IoT helped in growing low-power and effective arrangements. This paper is declaration that IoT applications will reach so a lot and wide into each side of the globe.

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