QUANTITATIVE DETERMINATION OF LUBIPROSTONE IN BULK FORM AND MARKETED PHARMACEUTICAL PREPARATIONS BY A VALIDATED HPLC METHOD

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Abstract- Objective: The current investigation was pointed at developing and progressively validating novel, simple, responsive and stable RP-HPLC method for the Quantitative Determination of Lubiprostone in active pharmaceutical ingredient and Marketed Pharmaceutical Dosage form.

Methods: A simple, selective, validated and well-defined stability that shows isocratic RP-HPLC methodology for the quantitative determination of Lubiprostone. The chromatographic strategy utilized Symmetry C18, 250 mm x 4.6 mm i.d.5µm particle size, using isocratic elution with a mobile phase consists of Methanol and Phosphate Buffer (0.02M) (pH-3.8) was taken in the ratio of 70: 30% v/v. A flow rate of 1.0 ml/min and a detector wavelength of 245nm utilizing the UV detector were given in the instrumental settings. Validation of the proposed method was carried out according to an international conference on harmonization (ICH) guidelines.

Results: LOD and LOQ for the active ingredients were established with respect to test concentration. The calibration charts plotted were linear with a regression coefficient of R2>0.999, was within the limit. Recovery, specificity, linearity, accuracy, robustness, ruggedness were determined as a part of method validation and the results were found to be within the acceptable range.

Conclusion: The proposed method to be fast, simple, feasible and affordable in assay condition. During stability tests, it can be used for routine analysis of the selected drugs.

Index Terms- Lubiprostone, RP-HPLC, Method Development, Validation, Accuracy, Precision.

I. INTRODUCTION

Lubiprostone is a prostaglandin derivative used to treat constipation caused by irritable bowel syndrome and opioid-use¹. Lubiprostone is an activator of chloride channels (ClC-2) in the intestine and is used for treatment of chronic constipation and irritable bowel syndrome. Lubiprostone has not been linked to serum enzyme elevations during treatment or to episodes of clinically apparent liver injury². It is also indicated for the treatment of irritable bowel syndrome with constipation (IBS-C) in female patients ≥18 years old. It works by softening the stool, making it easier to have a bowel movement. The IUPAC Name of Lubiprostone is 7-[(2R, 4aR, 5R, 7aR)-2-(1, 1-difluoro Pentyl)-2-hydroxy-6-oxo-3, 4, 4a, 5, 7, 7a-hexahydrocyclo penta [b] pyran-5-yl] heptanoic acid³. The Chemical Structure of Lubiprostone is shown in following figure-1.

Fig-1: Chemical Structure of Lubiprostone

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II. MATERIALS AND METHODS

Materials and Instruments:

The following are the list of instruments/Equipments, chemicals/reagents and standards to perform the HPLC Analysis of the drug Lubiprostone in table-1 and 2.

Equipments:

Table-1: List of Equipments

G 3.1	Table-1. List of Equipments
S.No.	Instruments/Equipments/Apparatus
1.	HPLC WATERS with Empower2 Software with Isocratic with UV-Visible Detector.
2.	T60-LABINDIA UV – Vis spectrophotometer
۷.	100-LABINDIA 0 V - VIS spectrophotometer
3.	High Precision Electronic Balance
4	
4.	Ultra Sonicator (Wensar wuc-2L)
5.	Thermal Oven
6.	Symmetry C ₁₈ Column, 250 mm x 4.6 mm and 5μm particle size
7.	P ^H Analyser (ELICO)
8.	Vaccum Filtration Kit (Labindia)

Chemicals and Reagents:

Table-2: List of Chemicals used

	Tube 2. Elst of Chemical useu						
S.No.	Name	Grade	Manufacturer/Supplier				
1.	HPLC grade water	HPLC	Sd fine-Chem ltd; Mumbai				
2.	Methanol	HPLC	Loba Chem; Mumbai.				
3.	Ethanol	A.R.	Sd fine-Chem ltd; Mumbai				
4.	Acetonitrile	HPLC	Loba Chem; Mumbai.				
5.	DMSO	A.R.	Sd fine-Chem ltd; Mumbai				
6.	DMF	A.R.	Sd fine-Chem ltd; Mumbai				

HPLC Instrumentation & Conditions: The HPLC system⁴ employed was **HPLC WATERS** with Empower2 Software with Isocratic with UV-Visible Detector.

Standard Preparation for UV-Spectrophotometer Analysis:

The Standard Stock Solutions – 10 mg of Lubiprostone standard was transferred into 10 ml

volumetric flask, dissolved & make up to volume with Methanol. Further dilutions were done by transferring 1 ml of the above solution into a 10ml volumetric flask and make up to volume with methanol to get 10ppm concentration.

It scanned in the UV spectrum in the range of 200 to 400nm. This has been performed to know the maxima of Lubiprostone, so that the same wave number can be utilized in HPLC UV detector⁵ for estimating the Lubiprostone.

III. DIFFERENT TRIALS FOR CHROMATOGRAPHIC CONDITIONS

Table-3: Different Chromatographic Conditions

Column Used	Mobile Phase	Flow Rate	Wave	Observation	Result
			length		
Develosil C ₁₈ , 250 mm x 4.6	Acetonitrile : Water = 65 : 35	0.8 ml/min	245nm	Base line noise	Method
mm and 5µm Column				is high	rejected
Develosil C ₁₈ , 250 mm x 4.6	Acetonitrile : Water = 55 : 45	0.8ml/min	245nm	Tailing is more	Method
mm and 5µm Column					rejected
Zorbax C ₁₈ , 250 mm x 4.6	Methanol : Acetonitrile = 30	0.9 ml/min	245nm	Extra peaks	Method
mm and 5µm Column	: 70	0.9 1111/111111	2431111	Extra peaks	rejected
,					3
Phenomenex C ₁₈ , 250 mm x	Methanol : Acetonitrile = 60	1.0 ml/min	245nm	Improper	Method
4.6 mm and 5μm Column	: 40			Stabilization	rejected
Symmetry C ₁₈ , 250 mm x 4.6	Methanol : Acetonitrile	1.0 ml/min	245nm	Improper peak	Method
mm and 5µm Column	= 50 : 50			separation	rejected
Symmetry C ₁₈ , 250 mm x 4.6	Methanol : Phosphate Buffer	1.0 ml/min	245nm	Tailing peaks	Method
mm and 5µm Column	, , ,				rejected
	- 4 0 . 00				
Symmetry C ₁₈ , 250 mm x 4.6	Methanol : Phosphate Buffer	1.0 ml/min	245nm	Tailing peaks	Method
mm and 5µm Column	, , ,				rejected
	- 00 . 40				
Symmetry C ₁₈ , 250 mm x 4.6	Methanol: Phosphate Buffer	1.0 ml/min	245nm	Proper Peak	Method
mm and 5µm Column	` , u ,				Accepted
4.6 mm and 5μm Column Symmetry C ₁₈ , 250 mm x 4.6 mm and 5μm Column Symmetry C ₁₈ , 250 mm x 4.6 mm and 5μm Column Symmetry C ₁₈ , 250 mm x 4.6 mm and 5μm Column	: 40 Methanol : Acetonitrile = 50 : 50 Methanol : Phosphate Buffer (0.01M) (pH-2.8) = 40 : 60 Methanol : Phosphate Buffer (0.02M) (pH-3.2) = 60 : 40	1.0 ml/min 1.0 ml/min	245nm 245nm 245nm	Stabilization Improper peak separation Tailing peaks Tailing peaks	Method rejected Method rejected Method rejected

Prepare 800 mJ of distilled water in a suitable

Prepare 800 mL of distilled water in a suitable container. Add 1.36086g of Potassium dihydrogen

Phosphate to the solution to the solution⁵. Adjust solution to final desired pH 3.6 using diluted solution

of orthophosphoric acid and add distilled water until volume is 1 Litre.

Preparation of Mobile Phase: Mix a mixture of 0.01M Phosphate Buffer (pH-3.6) 750 ml (75%) and 250 ml Methanol HPLC (25%) and degas in ultrasonic water bath for 15 minutes. Filter through 4.5μ filter under vacuum filtration⁶.

Preparation of Standard Solution:

Accurately weigh and transfer 10 mg of Lubiprostone working standard into a 10ml of clean dry volumetric flasks add about 7ml of Diluents and sonicate to dissolve it completely and make volume up to the mark with the same solvent. (Stock solution)

Further pipette out 0.1ml of Lubiprostone from the above stock solutions into a 10ml volumetric flask and dilute up to the mark with Diluent.

IV. RESULTS AND DISCUSSION

Method Development Measurement of the Wavelength:

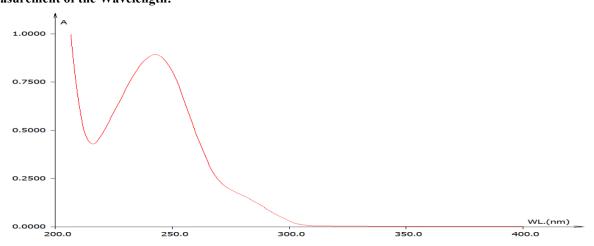


Fig-: UV-Spectrum for Lubiprostone (245nm)

Optimization of the Method for Lubiprostone:

The method was developed using HPLC WATERS equipped with Auto Sampler. Initially the solubility of Lubiprostone in various solvents was tested. Then, suitable column for separation was selected for the proposed method. To achieve a suitable separation of eluted compound, the chromatographic conditions were optimized. Initially different diluent was tested to elute the drug⁷. Flow rate and mobile phase choice is determined based on peak parameters like tailing

factor or asymmetry, run time, resolution. Symmetry C18, 250 mm x 4.6 mm i.d.5μm particle size was used for separation at a column temperature of Ambient, using Methanol and Phosphate Buffer (0.01M) (pH-3.6) in ratio of 75:25% (v/v) as mobile phase at a flow rate of 1.0ml/min for a run time of 7.0 mins. The injection volume was maintained at 10μL and the wavelength was set to 245nm for detection using UV Vis Spectrophotometer⁸. The retention time for Lubiprostone was found to be 2.784min.

Optimized Chromatographic Conditions:

Column : Symmetry C18, 250 mm x 4.6 mm i.d.5µm particle size Mobile Phase : Methanol: Phosphate Buffer (0.01M) (pH-3.6) (75: 25% v/v)

Flow Rate : 1.0ml/minute Wave length : 245 nm Injection volume : 10 μ l Run time : 7 minutes Column temperature : Ambient

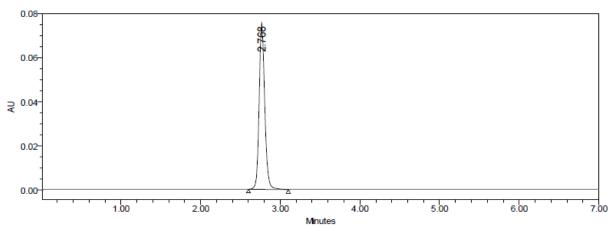


Fig-2: Optimized Chromatogram for Lubiprostone

Observation: The selected and optimized mobile phase⁷ was Methanol: Phosphate Buffer (75: 25% v/v) and conditions optimized were flow rate (1.0 ml/minute), wavelength (245nm), Run time was 07 mins. Here the peak has shown better theoretical plate count and symmetry. The proposed chromatographic conditions were found appropriate for the quantitative determination of the Lubiprostone drug.

Method Validation System Suitability Test

System suitability testing is an integral part of many analytical procedures. The tests are based on the concept that the equipment, electronics, analytical operations and samples to be analysed constitute an integral system that can be evaluated as such⁹. Following system suitability test parameters were established. The data are shown in Table-4.

S.No.	Injection No.	RT	Area	Height	USP Plate	USP
					Count	Tailing
1	Injection 1	2.786		47844	5857	1.36
			715268			
2	Injection 2	2.784	716584	46985	5986	1.38
3	Injection 3	2.768	715364	47258	5784	1.35
4	Injection 4	2.789	714895	47152	5896	1.34
5	Injection 5	2.784	716587	47258	5749	1.36
6	Injection 6	2.781		47985	5657	1.39
			718549			
Mean						
			716207.8		5821.5	1.36
S.D						
			1347.976			
%RSD						
			0.18821			

Table-4: Data of System Suitability Test

Table-5: Acceptance Criteria and Result:

S.No.	Parameter	Limit	Result
1	Tailing factor	T ≤ 2	1.36
2	Theoretical plate	N > 2000	5821.5

Accuracy:

Recovery Study: To determine the accuracy of the proposed method, recovery studies¹⁰ were carried out by adding different amounts (80%, 100%, and 120%) of pure drug of Lubiprostone were taken and 3

replications of each has been injected to HPLC system. From that percentage recovery values were calculated from the linearity equation¹¹ y = 74143x + 7294.9. The results were shown in table-6.

Table-6: Accuracy Readings

Sample ID	Concentration (µg/ml)		– Peak Area	% Recovery of Pure drug	Mean % Recovery	
	Amount Injected	Amount Recovered	T Cak Ai Ca	Ture urug	Recovery	
S ₁ : 80 %	8	8.013	601425	100.162		
S ₂ : 80 %	8		601396		Mean = 100.195%	% Mean Recovery =
S ₃ : 80 %	8	8.012 8.022	602123	100.150 100.275		100.364%
S ₄ : 100 %	10	10.038	751584	100.380	100.000	
S ₅ : 100 %	10	10.039	751642	100.390	Mean = 100.356	
S ₆ : 100 %	10	10.030	750969	100.300		
S ₇ : 120 %	12	12.057	901253	100.475	M 100 541	
S ₈ : 120 %	12	12.073	902431	100.608	Mean = 100.541	
S ₉ : 120 %	12	12.065	901864	100.541		

Observation: From the Accuracy Method, we observed that the mean %Recovery of the drug is 99.686 which are within the range of 98-102%.

Precision:

Repeatability

The precision of each method was ascertained separately from the peak areas & retention times

obtained by actual determination of six replicates of a fixed amount of drug Lubiprostone (API). The percent relative standard deviation was calculated for Lubiprostone 12-14.

Table-7: Results of Repeatability readings

HPLC Injection Replicates of Lubiprostone	Retention Time	Peak Area	Theoretical Plates	Tailing Factor
Replicate – 1			5986	1.36
	2.777	716984		

Replicate – 2			5897	1.37
	2.795	715698		
Replicate – 3	2.789	716859	5869	1.39
Replicate – 4	2.797	718548	5967	1.37
Replicate – 5			5984	1.35
	2.797	714895		
Replicate – 6			5879	1.38
	2.799	715986		
Average			5930.333	1.37
		716495		
Standard Deviation				
		1268.126		
% RSD				
		0.17699		

Observation: From the Precision method, we observed that the %RSD of the Peak Area is 0.176 which are within the acceptable range as per ICH guidelines³⁰.

Intermediate Precision:

The Intermediate Precision¹⁵⁻¹⁷ consists of two methods:-

Intra Day: In Intra Day process, the 80%, 100% and 120% concentration are injected at different intervals of time in same day.

Inter Day: In Inter Day process, the 80%, 100% and 120% concentration are injected at same intervals of time in different days.

Intra-Day:

Table-8: Peak Results for Intra-Day Precision

S.No.	Name	RT	Area	Height	USP Tailing	USP Plate Count	Injection
1	Lubiprostone	2.784	716587	48685	1.38	5954	1
2	Lubiprostone	2.768	717845	48698	1.39	5935	2
3	Lubiprostone	2.786	716857	46989	1.36	5798	3
4	Average		717096.3	48124	1.376	5895.66	
5	S.D		662.2698				
6	% RSD		0.092354				

Inter-Day:

Table-9: Peak Results for Inter-Day Precision

S.No.	Name	RT	Area	Height	USP Tailing	USP Plate Count	Injection
						Count	
1	Lubiprostone	2.780	716987	49867	1.34	5968	1
2	Lubiprostone	2.794	718695	48574	1.33	5998	2
3	Lubiprostone	2.775	718542	48569	1.39	5859	3
4	Average						
			718074.7	49003.33	1.353333	5941.667	
5	S.D						
			945.0483				
6	% RSD						
			0.131609				

Observations: The intra & inter day variation of the method was carried out for standard deviation & % RSD (% RSD < 2%) within a day & day to day variations for Lubiprostone revealed that the proposed method is precise.

Linearity & Range:

To evaluate the linearity, serial dilution of analyte were prepared from the stock solution was diluted with mobile phase to get a series of concentration ranging from 6-14µg/ml. The prepared solutions were sonicated. From these solutions, 10µl injections of each concentration were injected into the HPLC system and chromatographed under the optimized conditions¹⁸⁻²⁰. Calibration curve was constructed by plotting the mean peak area (Y-axis) against the concentration (X-axis).

Table-10: Linearity Concentrations of Lubiprostone

S.No.	Concentration (in	Peak Area
	ppm)	
1	0	0
2	6	457896
3	8	607574
4	10	752268
5	12	896587
6	14	1036579

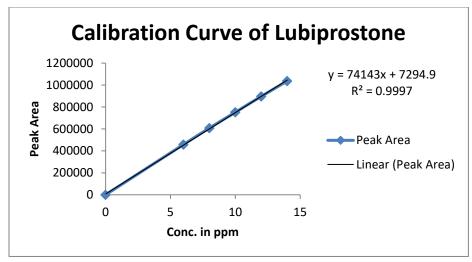


Fig-3: Calibration Curve of Lubiprostone

Observation: We observed that the calibration curve showed good linearity in the range of 6-14 μ g/ml, for Lubiprostone with correlation coefficient (R²) of 0.9997. A typical calibration curve has the regression equation¹⁷ of y = 74143x + 7294.9 for Lubiprostone²¹.

Specificity: Specificity of the pharmaceutical analysis is the ability to measure accurately and specifically the concentration of API, without interference from other active ingredients, diluents, mobile phase. Solutions of mobile phase, sample

solution, standard solution were injected into liquid chromatography. Retention times of samples and standard were compared²².

Method Robustness: Influence of small changes in chromatographic conditions such as change in flow rate 1ml (\pm 0.1ml/min), Wavelength of detection 245nm (\pm 2nm) & organic phase content in mobile phase 60 (\pm 5%) studied to determine the robustness of the method are also in favour of (Table-11, % RSD <2%) the developed RP-HPLC method for the analysis of Lubiprostone (API)²³⁻²⁵.

Table-11: Results of Method Robustness Test

Change in Parameter	Theoretical Plates	Tailing Factors
Flow (1.1 ml/min)	5954	1.35
Flow (0.8 ml/min)	6188	1.39
More Organic (70+5)	5748	1.41
Less Organic (70-5)	6185	1.48
Wavelength of Detection (250 nm)	6184	1.69
Wavelength of detection (240nm)	6247	1.47
Temperature (30 °C)	6324	1.34
Temperature (20 °C)	6985	1.32

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LOD & LOQ: The detection limit²⁰ (LOD) and quantization limit (LOQ) may be expressed as:

L.O.D. = 3.3(SD/S). L.O.Q. = 10(SD/S)

Where, SD = Standard deviation of the response

S = Slope of the calibration curve

The slope S may be estimated from the calibration curve of the analyte.

The Minimum concentration level at which the analyte can be reliable detected (LOD) & quantified²² (LOQ) were found to be 0.507 & 1.539 µg/ml respectively²⁶.

Estimation of Lubiprostone in Pharmaceutical Dosage Form

Twenty tablets were taken and the I.P. method was followed to determine the average weight. Above weighed tablets were finally powdered and triturated well. A quantity of powder equivalent²³ to 10 mg of drug were transferred to 10 ml volumetric flask, and 8 ml of mobile phase was added and solution was sonicated for 15 minutes, there after volume was made up to 10 ml with same solvent²⁷. Then 1ml of the above solution was diluted to 10 ml with HPLC **ASSAY**

grade methanol. The solution was filtered through a membrane filter (0.45 μ m) and sonicated to degas²⁴. From this stock solution (1.0 ml) was transferred to five different 10 ml volumetric flasks and volume was made up to 10 ml with same solvent system.

The solution prepared was injected in five replicates into the HPLC system²⁵ and the observations were recorded.

A duplicate injection of the standard solution was also injected into the HPLC system and the peak areas were recorded. The data are shown in Table-12.

% Assay=AT/AS×WS/DS×DT/WT×P/100×AW/LC×100

Where:

AT = Peak Area of Lubiprostone obtained with test preparation

AS = Peak Area of Lubiprostone obtained with standard preparation

WS = Weight of working standard taken in mg

WT = Weight of sample taken in mg

DS = Dilution of Standard solution

DT = Dilution of sample solution

P = Percentage purity of working standard

Results obtained are tabulated below:

Table-12: Assay of Lubiprostone

Brand name of	Labelled Amount of	Mean (±SD) amount (mg) found by the	Assay + % RSD
Tablets/Capsules	Drug (mg)	proposed method (n=5)	
Galvus 50 Tab	50mg	$49.698 \ (\pm \ 0.598)$	99.784 % (± 0.487)

Result & Discussion: The %Purity of Galvus 50 Tablet containing Lubiprostone was found to be 99.769% (± 0.746).

Stability Studies

Following stability study protocol was strictly used for forced degradation of Lubiprostone Active Pharmaceutical Ingredient (API).

The API (Lubiprostone) was subjected to some stress conditions in various ways to observe the rate and amount of degradation that is likely to take place in the course of storage and/or after ingestion to body.

This is one type of accelerated stability studies that helps us determining the fate of the drug that is likely to happen after long time storage, within a very short time as compare to the real time or long term stability testing.

The various degradation pathways are studied is acid hydrolysis, basic hydrolysis, thermal degradation and oxidative degradation²⁹⁻³⁰.

Results of Degradation Studies: The results of the stress studies indicated the specificity of the method that has been developed. Lubiprostone was stable in Acidic, Photolytic & Oxidative conditions. The result of forced degradation studies are given in the following table-13.

Table 10. Results of 1 of ced Degradation Studies of Europi ostone							
Stress Condition	Time	Assay of Active	Assay of Degraded	Mass Balance			
		Substance	Products	(%)			
Acid Hydrolysis (0.1N HCl)	24Hrs.	87.635	12.365	100			
Basic Hydrolysis (0.1N NaOH)	24Hrs.	94.154	5.846	100			
Thermal Degradation (60°C)	24Hrs.	90.311	9.689	100			
UV (254nm)	24Hrs.	91.205	8.795	100			
3% Hydrogen peroxide	24Hrs.	89.346	10.654	100			

Table-13: Results of Forced Degradation Studies of Lubiprostone

V. SUMMARY AND CONCLUSION

The analytical method was developed by studying different parameters. First of all, maximum absorbance was found to be at 245nm and the peak purity was excellent. Injection volume was selected to be 10µl which gave a good peak area. The column used for study was Symmetry C18, 250 mm x 4.6 mm i.d.5µm particle size because it was giving good peak. Ambient temperature was found to be suitable for the nature of drug solution. The flow rate was fixed at 1.0ml/min because of good peak area and satisfactory retention time. Mobile phase is Methanol: Phosphate Buffer (0.01M) (pH-3.6) (75: 25% v/v) was fixed due to good symmetrical peak. So this mobile phase was used for the proposed study. Methanol was selected because of maximum extraction sonication time was fixed to be 10min at which all the drug particles were completely soluble and showed good recovery. Run time was selected to be 7min because analyze gave peak around 2.784min and also to reduce the total run time. The percent recovery was found to be 98.0-102% was linear and precise over the same range. Both system and method precision was found to be accurate and well within range. The analytical method was found linearity over the range of 6-14ppm of the Lubiprostone target concentration. The analytical passed both robustness and ruggedness tests. On both cases, relative standard deviation was well satisfactory.

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