

A Comprehensive Review of Generative AI and Large Language Models Techniques, Trends, and Challenges

Mr. Deshmukh Harshad Mangesh¹, Mr. Tathe S.G.²

¹Student, Vishwabharati Academy's College of Engineering, Sarola Baddi, Ahmednagar

²Guide, Vishwabharati Academy's College of Engineering, Sarola Baddi, Ahmednaga

Abstract—Generative artificial intelligence has emerged as one of the most consequential developments in modern computing. Large language models, in particular, have made it possible for machines to produce fluent text, code, and other forms of content with a level of flexibility that was previously difficult to achieve. This review examines the technical foundations of these systems, with emphasis on transformer architectures, self-supervised pretraining, fine-tuning strategies, reinforcement learning from human feedback, parameter-efficient adaptation, and retrieval-augmented generation. It also considers recent directions in the field, including multimodal models, domain-specific systems, and the growing integration of generative AI into practical workflows across industry and research. Alongside these advances, the paper discusses persistent concerns related to factual reliability, bias, interpretability, privacy, computational demand, and governance. The goal is to provide a clear and balanced overview of where the field stands, what has enabled its progress, and what obstacles still need to be addressed before these systems can be used responsibly at scale.

Index Terms—Generative AI, Large Language Models, Transformers, Self-Supervised Learning, RLHF, Multimodal Models, AI Ethics, Bias and Fairness, Natural Language Processing, Artificial Intelligence Trends.

I. INTRODUCTION

Generative AI has changed the role of machine learning from prediction alone toward content creation and interactive assistance. Instead of simply classifying inputs or estimating outcomes, modern generative systems can draft documents, summarize information, generate code, solution questions, and guide decision-making in natural language. This shift

has made large language models central to both academic research and commercial deployment.

The technical breakthrough behind this progress is the transformer architecture. By relying on self-attention rather than recurrent processing, transformers can model long-range relationships in data more effectively and train more efficiently on large corpora. When combined with self-supervised learning, these models can learn broad linguistic and contextual patterns from massive unlabeled datasets. Later stages of adaptation, including supervised instruction tuning and reinforcement learning from human feedback, help align model outputs with user expectations and enhance the realistic usability of the system.

At the same time, the field has moved beyond simple text generation. Contemporary generative models are increasingly multimodal, capable of working across text, images, audio, and video. They are also being specialized for domains such as medicine, law, finance, education, and software engineering. These developments have expanded the usefulness of the technology, but they have also made evaluation, safety, and governance more difficult.

This overview makes a specialty of 3 questions. What technical methods define modern generative AI and large language models? Which research and deployment trends are shaping the field now? And what limitations continue to constrain reliability, transparency, and responsible use?

II. CORE TECHNIQUES

Transformer-based models are at the heart of the majority of modern large language systems. Their attention mechanism lets the model weigh several

distribute groups unequally, or function better on certain languages and communities than on others. Therefore, bias mitigation is not one technical solution but rather a continuous process that includes data collecting, model training, evaluation, and post-deployment surveillance.

Still restricted is interpretation. It is sometimes challenging to understand why a certain result was generated even if a model is successful. Especially in situations when users want explanations rather than merely replies, that complicates auditing, debugging, and governance.

Privacy and security also need to be considered. Sensitive information from training data may be memorized by big models; they can also be altered by adversarial prompting, jailbreaks, or compromised retrieval sources. In parallel, the computational demands of training and inference have actual infrastructure and energy costs.

At last, regulation is catching up with deployment. Many regulatory systems have been outpaced by the rate of adoption, raising unresolved concerns regarding liability, disclosure, openness, and acceptable use. The field has to tackle institutional issues in addition to technical ones as a result.

V. APPLICATIONS

Generative AI is already in use in knowledge retrieval, decision support, document drafting, summarization, coding assistance, educational applications, and customer care. Many of these environments find the model valuable not for replacing human judgment but rather for speeding up everyday chores and increasing information accessibility.

The best applications are those that mix generation and restrictions. When accuracy counts, retrieval, review, and human supervision increase the reliability of the system. Thus, the most realistic future for generative AI is most likely one in which models function as components within bigger processes rather than as freestanding entities.

VI. CONCLUSION

The design of intelligent systems is undergoing a significant change with generative AI and large language models. Transformer architectures, self-

supervised learning, fine-tuning, and retrieval-based grounding have propelled their advancement; multimodality, specialization, and efficiency gains have influenced their more general acceptability. At the same time, the field still grapples with major worries about truthfulness, bias, interpretability, privacy, computing, and governance. Therefore, a thorough analysis of the subject should view ability and responsibility as linked because the long-term worth of these systems will rely not just on what they may produce but also on how dependably and responsibly they might be applied.

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